

Date: Thursday, 06/11/2008 10:29:06 AM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services

Drawing Name : MOUNTING BRACKET

Job Number : 43228 *2*

Estimate Number : 10612

P.O. Number :

This Issue : 06/11/2008 S.O. No. :

Prsht Rev. : NC

First Issue : 1/1 Type : SMALL / MED FAB

Previous Run : 40775

Part Number : D33671

Drawing Number : D3367 REV. A

Project Number : N/A

Drawing Revision : A

Material :

Due Date : 13/11/2008

Qty: *12* ~~50~~ Um: Each

Written By : *JLD 08.11.08*
 Checked & Approved By : *JLD 08.11.08*
 Comment : Est: A 05.02.09 New issue KJ/JLM
 Est Rev: B 06-08-08 Now On WaterJet JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M1010S125 1010-1025 sheet .125



Comment: Qty.: 0.0193 sf(s)/Unit Total: 0.9660 sf(s)
 1010-1025 sheet .125
 (M1010S.125)
 Batch: *107513 IB 8-11-6*

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET
 1-Cut as per Dwg D3367
 Dwg Rev: *A*
 Prog Rev: *A* *IB 8-11-6*

(58)

2-Deburr if necessary

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



IB 8-11-6



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

5 08/11/10 (X12)

5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1
 Deburr

08/11/07 (12)

Process Sheet

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

BRAKE NC

NC BRAKE



Comment: NC BRAKE

Form as per Dwg D3367

SB 08/11/10 (12)

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

508/11/10 (12)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: Steve

8/11/10

(13x)

SP

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/11/10

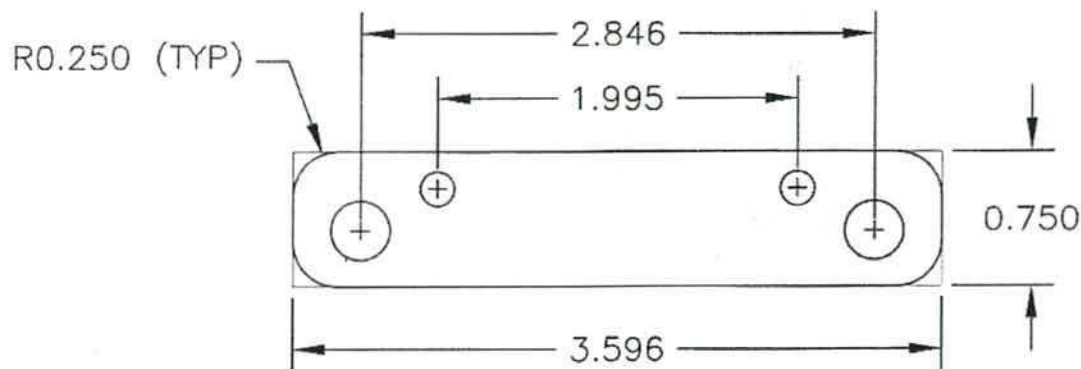
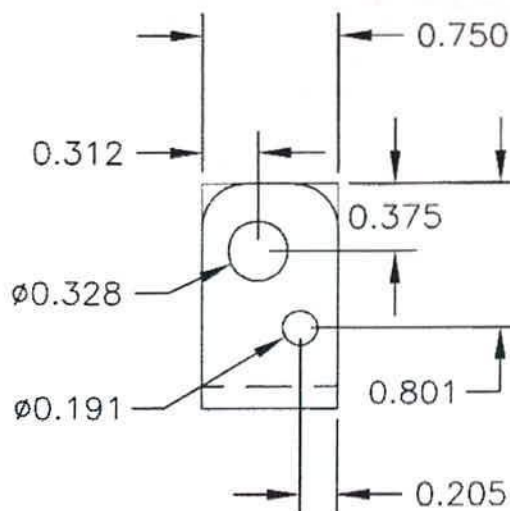
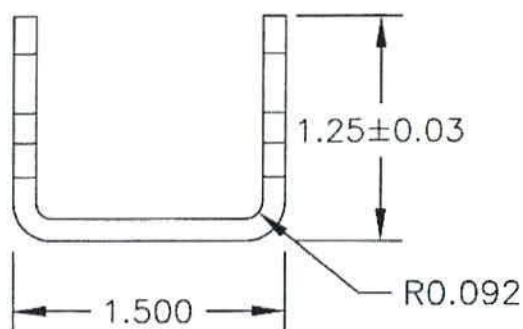
Job Completion



MF 08-11-10

DART

DESIGN H1	DRAWN BY H1	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H1	APPROVED H1	DRAWING NO. D3367	REV. A SHEET 1 OF 1
DATE 04.12.07	TITLE MOUNTING BRACKET		SCALE 1:1
A	04.12.07	NEW ISSUE	



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 43228

D3367-1 NOTES

- 1) MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR
CSA G40-21,38W/44W/50W/60W/70W SERIES STEEL 11 GAUGE (0.120 THICK)
(DART REF. M1010-S11GA)
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED

04.12.16

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